

CARE SYMBOLS



The five symbols above are the basis of the standard and relate to: Washing, Bleaching, Drying, Ironing, and Professional Cleansing. They should be used in the order shown here.

The sixth symbol:



is superimposed over any of the others to indicate that the process should NOT be done. Temperatures, agitation, and solvents are indicated by figures, bars, dots and letters according to rules set out in BS EN ISO 3758.

The symbols indicated in the standard are identified on the inside of this document.

Symbols should be of a suitable size to be easily read and when attached to the product be reproduced in a form that will survive the indicated processes for the life of the product.

Items bearing the care symbols must survive the processes indicated and this may be treated as a promotional claim. Most of the characteristics likely to be effected by care and cleaning processes can be verified through appropriate international standard test methods.

Internationally recognised copyright in the symbols is owned by GINETEX which agreed that ISO use the system, and in many countries correct use in accordance with GINETEX's requirements can be enforced.

Additional text instructions may also be used; for example where cleaning advice is required with flame retardants on children's nightwear.

There are further specific requirements relating to symbols and labelling in a number of territories including the USA and Japan

BOLTON CONSULTANCY LTD

Is an independent consultancy offering confidential advice on textiles, textile products, clothing and consumer products. We have in-depth understanding of the processes systems and requirements needed to assure product integrity and compliance with National & International Standards and legislation.

AFFILIATIONS

Bolton Consultancy is a member of:

- British Standards Institution
- National Children's Wear Association

QUESTIONS

If you have any questions on textile care labeling, test methods, individual country requirements or wish to discuss any other technical matters please contact Bolton Consultancy Ltd.

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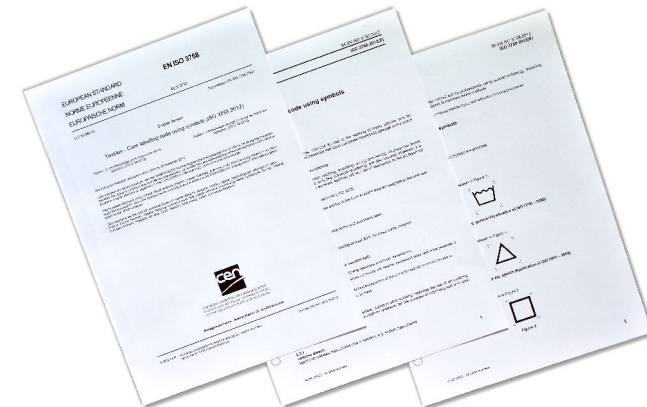
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B o l t o n C o n s u l t a n c y L t d



TEXTILE CARE LABELLING SYMBOLS

BS EN ISO 3758:2012





WASHING



Maximum washing temperature 95°C
Normal process



Maximum washing temperature 60°C
Normal process



Maximum washing temperature 40°C
Normal process



Maximum washing temperature 30°C
Normal process



Maximum washing temperature 60°C
Mild process



Maximum washing temperature 40°C
Mild process



Maximum washing temperature 30°C
Mild process



Maximum washing temperature 40°C
Very mild process



Maximum washing temperature 30°C
Very mild process



Maximum washing temperature 40°C
Wash by hand



Do not Wash



BLEACHING



Any Bleaching Agent



only oxygen/non-chlorine bleach allowed



Do Not Bleach



DRYING



Tumble Dry
maximum temperature 60°C



Tumble Dry
maximum temperature 80°C



Do Not Tumble Dry



Natural drying on a Line



Natural Drip drying on a Line



Natural Line drying in the Shade



Natural Drip Line drying in the Shade



Natural drying Flat



Natural Drip drying flat



Natural drying Flat in Shade



Natural Drip drying Flat in Shade



IRONING



Iron at maximum sole-plate temperature of
110°C No steam



Iron at maximum sole-plate temperature of
150°C



Iron at maximum sole-plate temperature of
200°C



Do Not Iron



PROFESSIONAL CLEANING



Do not dry clean

Dry Clean using tetrachloroethene
(perchloroethylene) and all solvents listed
for the symbol F



Normal process



Mild process

Dry Clean using Hydrocarbons
(distillation temperature between 150°C
and 210°C, flash point between 38°C and
70°C)



Normal process



Mild process

Low water wet cleaning processes



Professional wet cleaning



Professional wet cleaning
Mild process



Professional wet cleaning
Very mild process



Do not wet clean

The information contained in this note is believed to be accurate at the time of printing but is for information only and should not be relied upon. Reference should be made to the published standard which can be obtained from your national standards body.